

Design Principle

HG0245 plate range with length 1.4-1.7m, will cover many duties up to 1700m3/h in a single pass solution, satisfying many applications requirement.

By means of countercurrent flow, the hot side medium transfers thermal to the cold side medium through plates between channels. And the media do not mix with each other to achieve optimal heat exchange efficiency.

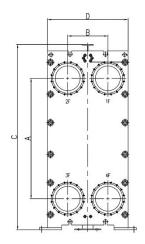
For the one pass solution design, all connections are on the fixed frame side which will easier the plate heat exchanger installation and disassembling. When do cleaning and maintenance jobs, no need to remove the pipes.

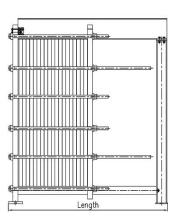
Recommended Applications

The plate heat exchangers of the HG0245 series are designed for high pressure. They can be used for heating and cooling operations in multiple areas, steam condensation, industrial circulating water cooling and other clear media's heating and cooling.

Flow Plate

The plate design has two corrugated forms: horizontal corrugated and vertical corrugated. The plates can meet different pressure drop requirements and suit for different working conditions media. The corrugated "herringbone" pattern makes more contact points between plates bearing more uniform pressure and ensures turbulent flow in the whole effective area.





	A/ mm	B/ mm	C/ mm	D/ mm	Length Max./ mm
HG0245A	1692	EE0.	2617	1136	5000
HG0245B	2029	559	2954		5000



Data Required for Correct Quotation

- Types of Media
- Working Pressure
- Pressure Loss
- Thermodynamic properties
- **■** Temperatures
- Flow rates

Above data determines the choice of heat exchanger.



HG0245



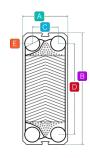
Connection	Construction Standard		
DN350	Carbon Steel/Stainless	Weld neck flange	
	Steel/ Titanium	Pipe/ Threaded pipe	

Other connections available on request.

Frame	Construction Standard		Design Pressure (barg)	Max. Design Temperature ℃
	Carbon Steel/Stainless Steel	PED	10.0/16.0	180
		ASME	10.0/16.0	180

- Painted frame, color RAL 5002 (available in other colors) Stainless steel frame, designed for the food and dairy industry. Both frames come with clamping bolts placed around the frame edge.





/mm	HG0245A	HG0245B	
Α	995		
В	2140	2477	
С	559		
D	1692	2029	
Е	348		

Plate	Material	Applicable Mediums	Thickness
	304SS	Pure water/ Edible oil/ Ethanol	0.4/ 0.5/ 0.6
	316SS	Water/ Edible oil/ Ethanol/ Carbonic acid/ 30% Sulphuric acid	0.4/ 0.5/ 0.6
	254SMO	Saline / Inorganic acid	0.6
	Titanium	Sea water/ 130°C Chloride	0.5/ 0.6
	Hastelloy C-276	Organic acid / High temperature HF acid / Hydrochloric acid (< 40%) / Phosphoric acid (< 50%) / Chloride / Fluoride	0.6
	Nickle 200/201	High temperature 50~70% Alkali	0.6

Gasket	Material	Applicable Mediums	Temperature/ °C
	EPDM		
	Ethylene propylene	Water/ Steam/ Edible oil	-25-150
	diene monomer		
	NBR	Water/ Edible oil/ Mineral oil/ Ethanol/ Ethylene glycol	-25-130
	Nitrile rubber	water/ Edible on/ Willieral on/ Ethanol/ Ethylene grycol	-23-130
	FPM/Viton	High concentration inorganic acid (oxidizing acid, etc.) /	-20-180
	Fluoro rubber	Hot water and steam / High temperature mineral oil	-20-160
	CR	Ammonia and various fluorine-containing refrigerants	-40-125
	Chloroprene rubber	Animolia and various fluorine-containing terrigerants	