

NBR- Nitrile Butadiene Rubber

Applicable temperature: -25~110°C

Applicable medium: water and aqueous solution; edible oil; mineral oil; ethanol; ethylene glycol, etc.

NBR also has food-grade elastomer, which are mainly used for working conditions that are in contact with food.

| SERIAL | INSPECTION ITEM | CRITERIA | TEST RESULT | TEST METHOD |
|--------|---|----------|-------------|----------------|
| 1 | Hardness (Shore A)/Degree | 75±5 | 78 | ISO 48-4:2018 |
| 2 | Tensile Strength/MPa | ≥13 | 14.13 | ISO 34-1:2017 |
| 3 | Elongation at Break/% | ≥150 | 205 | ISO 37-2017 |
| 4 | Compression Set, Ratio25% 180°C×24h | ≤25% | 16.32% | ISO 815-1:2019 |
| 5 | Tear Strength (min)/KN/m | ≥30 | 37 | ISO34-1:2017 |
| 6 | Density g/cm ³ | - | 1.242 | ISO 2781:2018 |

Recommended Applications:

Nitrile rubber is a copolymer of butadiene and acrylonitrile. It has excellent corrosion resistance to mineral oil, edible oil, and aliphatic hydrocarbons. It is widely used in equipment contacting gasoline and fuel. It is resistant to alkali and non-oxidizing dilute acid corrosion, not resistant to oxidizing acids (lactic acid, chromic acid, etc.), aromatic hydrocarbons, esters, ketones, ethers, halogenated hydrocarbons and other strong solvent corrosion.



EPDM- Ethylene Propylene Diene Terpolymer

Applicable temperature: -25-150°C

Applicable medium: water and aqueous solution; high-temperature hot water and steam; various chemicals; low-concentration acid and alkali, etc.

EPDM also has food–grade elastomer, which are mainly used for working conditions that are in contact with food.

| SERIAL | INSPECTION ITEM | CRITERIA | TEST RESULT | TEST METHOD |
|--------|---|----------|-------------|----------------|
| 1 | Hardness (Shore A)/Degree | 80±5 | 83 | ISO 48-4:2018 |
| 2 | Tensile Strength/MPa | ≥12 | 14.1 | ISO 34-1:2017 |
| 3 | Elongation at Break/% | ≥150 | 223 | ISO 37-2017 |
| 4 | Compression Set, Ratio25% 180°C×24h | ≤30% | 18.09% | ISO 815-1:2019 |
| 5 | Tear Strength (min)/KN/m | ≥20 | 34 | ISO34-1:2017 |
| 6 | Density g/cm ³ | - | 1.231 | ISO 2781:2018 |

Recommended Applications:

Ethylene-propylene rubber is a copolymer of ethylene and propylene. Wear resistance, aging resistance, ozone resistance and general corrosion resistance are all very good. It is resistant to dilute acid, alkali, salt corrosion, and not resistant to oxidizing acid, aromatic hydrocarbons and petroleum products. It has excellent heat aging resistance, can be used at 130°C, and its physical properties change slowly. Suitable for gas-water and water-water exchange. Ethylene-propylene rubber is not resistant to corrosion by oil and petroleum-based products. It is not resistant to oxidizing acids, aromatics, esters, benzene, alkanes, and

Color Code

Viton-A

Applicable temperature: -10~170°C

Applicable medium: High concentration of inorganic acids (oxidizing acids, etc.), alkalis, salts, petroleum products, hydrocarbons, etc.

| SERIAL | INSPECTION ITEM | CRITERIA | TEST RESULT | TEST METHOD |
|--------|---|----------|-------------|----------------|
| 1 | Hardness (Shore A)/Degree | 80±5 | 83 | ISO 48-4:2018 |
| 2 | Tensile Strength/MPa | ≥12 | 13.2 | ISO 34-1:2017 |
| 3 | Elongation at Break/% | ≥150 | 219 | ISO 37-2017 |
| 4 | Compression Set, Ratio25% 180°C×24h | ≤25% | 17.15% | ISO 815-1:2019 |
| 5 | Tear Strength (min)/KN/m | ≥15 | 30 | ISO34-1:2017 |
| 6 | Density g/cm ³ | - | 1.612 | ISO 2781:2018 |

Recommended Applications:

Fluorine rubber is a general term for rubber containing fluorine atoms. This type of rubber has excellent corrosion resistance, resistance to various acids (including medium–concentration oxidizing acids), alkalis, salts, petroleum products, hydrocarbons, etc., but the solvent resistance is not as good as that of fluoroplastics. Fluorine rubber is expensive and is mainly used in aircraft, missiles, and aerospace. Used as hoses, gaskets, sealing rings, combustion box linings, etc., in the chemical industry, it can be used in high temperature and strong corrosive environments. It can also be used as rubber coatings and adhesives. However, this type of glue has poor water resistance and is not resistant to steam.

Viton-G



Applicable temperature: -10~200°C

Applicable medium: Hot water and steam, high-temperature mineral oil, solvents, etc.

| SERIAL | INSPECTION ITEM | CRITERIA | TEST RESULT | TEST METHOD |
|--------|---|----------|-------------|----------------|
| 1 | Hardness (Shore A)/Degree | 80±5 | 84 | ISO 48-4:2018 |
| 2 | Tensile Strength/MPa | ≥12 | 14.1 | ISO 34-1:2017 |
| 3 | Elongation at Break/% | ≥150 | 225 | ISO 37-2017 |
| 4 | Compression Set, Ratio25% 180°C×24h | ≤35 | 17.91% | ISO 815-1:2019 |
| 5 | Tear Strength (min)/KN/m | ≥25% | 32 | ISO34-1:2017 |
| 6 | Density g/cm ³ | - | 1.611 | ISO 2781:2018 |

Recommended Applications:

G-type fluorine rubber is based on 26-type binary copolymer or 246type terpolymer. A small amount of fluorine-containing monomer (such as perfluoroalkyl vinyl ether) is introduced into its main chain to provide active crosslinking points), or using iodine mobile polymerization technology to copolymerize with monomers containing iodine vulcanization points. Type G fluorine rubber can be vulcanized with peroxide vulcanization system and has excellent compression set, water resistance, water vapor resistance, solvent resistance, solvent resistance, fuel resistance and chemical resistance. It can work for a long time at $170^{\circ}C$.

CR- Chloroprene rubber



Applicable temperature: −15~110°C

Applicable medium: Widely used in ammonia and various fluorinated refrigerants.

| SERIAL | INSPECTION ITEM | CRITERIA | TEST RESULT | TEST METHOD |
|--------|---|----------|-------------|----------------|
| 1 | Hardness (Shore A)/Degree | - | 78 | ISO 48-4:2018 |
| 2 | Tensile Strength/MPa | - | 14.55 | ISO 34-1:2017 |
| 3 | Elongation at Break/% | - | 256 | ISO 37-2017 |
| 4 | Compression Set, Ratio25% 180°C×24h | - | 15.66 | ISO 815-1:2019 |
| 5 | Tear Strength (min)/KN/m | - | 31.66 | ISO34-1:2017 |
| 6 | Density g/cm ³ | - | 1.238 | ISO 2781:2018 |

Recommended Applications:

The polarity of neoprene gives it resistance to oil swelling. Oil resistance and solvent resistance are better than natural rubber and styrene butadiene rubber, but not as good as nitrile rubber. Chloroprene rubber has good chemical stability. Except for highly oxidizing acids, it is resistant to corrosion by general chemicals. In addition, neoprene rubber has good air tightness (second only to butyl rubber and chlorosulfonated polyethylene rubber). It has flame resistance, water resistance, oil resistance, heat resistance, sunlight resistance, ozone resistance, acid and alkali resistance and chemical reagents. It can be used for a long time below 110°C.

EPDMHT- Ethylene Propylene Diene Terpolymer High Temperature



Applicable temperature: −25–160°C

Applicable medium: water and aqueous solution; high-temperature hot water and steam; various chemicals; low-concentration acid and alkali, etc.

EPDMHT also has food–grade gasket, which are mainly used for working conditions that are in contact with food.

| SERIAL | INSPECTION ITEM | CRITERIA | TEST RESULT | TEST METHOD |
|--------|---|--------------|-------------|----------------|
| 1 | Hardness (Shore A)/Degree | 80±5 | 82 | ISO 48-4:2018 |
| 2 | Tensile Strength/MPa | ≥12 | 13.9 | ISO 34-1:2017 |
| 3 | Elongation at Break/% | ≥150 | 218 | ISO 37-2017 |
| 4 | Compression Set, Ratio25% 180°C×24h | ≤25 % | 17.93% | ISO 815-1:2019 |
| 5 | Tear Strength (min)/KN/m | ≥20 | 28.71 | ISO34-1:2017 |
| 6 | Density g/cm ³ | - | 1.247 | ISO 2781:2018 |



HNBR- Hydrogenated Nitrile Butadiene Rubber

Applicable temperature: −25~160°C

Applicable medium: water and aqueous solution; edible oil; mineral oil; ethanol; ethylene glycol, etc.

| SERIAL | INSPECTION ITEM | CRITERIA | TEST RESULT | TEST METHOD |
|--------|---|----------|-------------|----------------|
| 1 | Hardness (Shore A)/Degree | 75±5 | 78 | ISO 48-4:2018 |
| 2 | Tensile Strength/MPa | ≥13 | 18.1 | ISO 34-1:2017 |
| 3 | Elongation at Break/% | ≥200 | 215 | ISO 37-2017 |
| 4 | Compression Set, Ratio25% 180°C×24h | ≤25% | 16.21% | ISO 815-1:2019 |
| 5 | Tear Strength (min)/KN/m | ≥30 | 42 | ISO34-1:2017 |
| 6 | Density g/cm ³ | - | 1.213 | ISO 2781:2018 |



NBRHT- High Temperature Nitrile Butadiene Rubber

Applicable temperature: -25~120°C

Applicable medium: water and aqueous solution; edible oil; mineral oil; ethanol; ethylene glycol, etc.

NBRHT also has food-grade elastomer, which are mainly used for working conditions that are in contact with food.

| SERIAL | INSPECTION ITEM | CRITERIA | TEST RESULT | TEST METHOD |
|--------|---|----------|-------------|----------------|
| 1 | Hardness (Shore A)/Degree | 75±5 | 78 | ISO 48-4:2018 |
| 2 | Tensile Strength/MPa | ≥13 | 14.54 | ISO 34-1:2017 |
| 3 | Elongation at Break/% | ≥150 | 211 | ISO 37-2017 |
| 4 | Compression Set, Ratio25% 180°C×24h | ≤25% | 18.25% | ISO 815-1:2019 |
| 5 | Tear Strength (min)/KN/m | ≥30 | 42 | ISO34-1:2017 |
| 6 | Density g/cm ³ | - | 1.313 | ISO 2781:2018 |

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Address: Dongcheng District, Beijing



E-mail: service@hfm-phe.com



Call Us: + (86) 10 - 84478229